



PRODUCTION UNIT

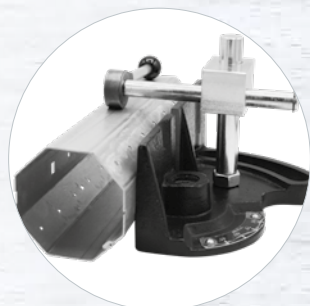
FOR SMALL SERIES PRODUCTION AT 90 ° :

- **3 meter feed roller and measuring track**
for plastic, aluminum and steel profiles with 3 height-adjustable supports
- **3 meter discharge roller and measuring track**
for plastic, aluminum and steel profiles with 3 height-adjustable supports
- **Integrated machine shelf**
ensures uniform height of rollers and base plate
- **Premium Super Dry Cutter 9435T3 & Ø 355/90T carbide tipped saw blade**
Metal cutting chop saw for fast and burr free cutting of metal pipes and profiles without coolant

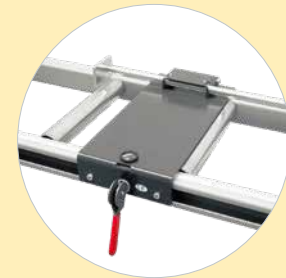
Technical data	
Track width	390 mm
Conveyor roller width	300 mm
Support roller pitch	290 mm
Load capacity per meter of roller conveyor	≈100 kg
Track height (adjustable)	760 - 1.100 mm



Premium Super Dry Cutter 9435 and saw blade in action



Ideal for sawing roller shutter tubes with the eccentric clamping system
Ref. 609910



Variant A: ANALOG,
with analog measuring range display
Art. 609960 A



Variant B: DIGITAL,
with digital measuring range display
Art. 609960 B

Description	Reference
Production unit - analog incl. material supply and discharge track 3m *and Premium Super Drycutter 9435 & saw blade 90T	609960 A
Production unit - digital incl. material supply and discharge track 3m * and Premium Super Dry Cutter 9435 & saw blade 90T	609960 B
Additional material feed and discharge track 3m *	609960
Quick clamping system for series cuts with the same diameter or size	1501128
Eccentric clamping system	609910
Thinfix - Clamping system for open profiles	600546
Special sizes	*on demand

Saw blades	Reference
355 / 90T for stainless steel - coated Food & Construction	600570NSF
355 / 120T for very thin steel and stainless steel	600512I
355 / 90T for thin steel and stainless steel	600570
355 / 72T for medium steel and stainless steel	600580
355 / 60T for thick steel and stainless steel	600590
355 / 60T for cast iron	600591
355 / 66T for unalloyed steel	600595
355 / 96T for aluminum	600594

OPTIONAL

Vice with quick release system for series cuts with constant diameter or size

Reference 1501128



1. Starting position:
The quick release lever is on the right.



2. The material to be sawn is fixed with the spindle (one-time process).



3. After the cut, the quick release lever is placed on the left side.



4. The next workpiece is brought into the position to be sawed.



5. Turn the lever to the right and start the sawing process:
next steps: 3 - 4 - 5.