



# PRODUCTION UNIT

FOR SMALL SERIES PRODUCTION AT 90 ° :

- **3 meter feed roller and measuring track**  
for plastic, aluminum and steel profiles with 3 height-adjustable supports
- **3 meter discharge roller and measuring track**  
for plastic, aluminum and steel profiles with 3 height-adjustable supports
- **Integrated machine shelf**  
ensures uniform height of rollers and base plate
- **Premium Super Dry Cutter 9435T3 & Ø 355/90T carbide tipped saw blade**  
Metal cutting chop saw for fast and burr free cutting of metal pipes and profiles without coolant

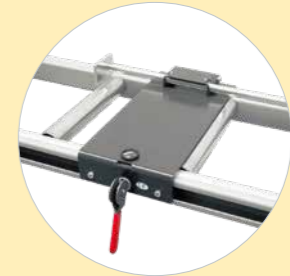
| Technical data                             |                |
|--|----------------|
| Track width                                | 390 mm         |
| Conveyor roller width                      | 300 mm         |
| Support roller pitch                       | 290 mm         |
| Load capacity per meter of roller conveyor | ≈100 kg        |
| Track height (adjustable)                  | 760 - 1.100 mm |



Premium Super Dry Cutter 9435 and saw blade in action



Ideal for cutting roller shutter tubes with the eccentric clamping system  
Ref. 609910



Variant A: ANALOG,  
with analog measuring range display  
Art. 609960 A



Variant B: DIGITAL,  
with digital measuring range display  
Art. 609960 B

| Description   | Reference  |
|---|------------|
| <b>Production unit - analog</b> incl. material supply and discharge track 3m *and Premium Super Drycutter 9435 & saw blade 90T    | 609960 A   |
| <b>Production unit - digital</b> incl. material supply and discharge track 3m * and Premium Super Dry Cutter 9435 & saw blade 90T | 609960 B   |
| <b>Additional material feed and discharge track 3m *</b>  | 609960     |
| <b>Quick clamping system for series cuts</b> with the same diameter or size   | 1501128    |
| Eccentric clamping system   | 609910     |
| Thinfix - Clamping system for open profiles   | 600546     |
| <b>Special sizes</b>  | *on demand |

| Saw blades  | Reference |
|---|-----------|
| 355 / 90T for stainless steel - coated<br>Food & Construction | 600570NSF |
| 355 / 120T for very thin steel<br>and stainless steel         | 600512I   |
| 355 / 90T for thin steel and stainless steel                  | 600570    |
| 355 / 72T for medium steel and stainless steel                | 600580    |
| 355 / 60T for thick steel and stainless steel                 | 600590    |
| 355 / 60T for cast iron                                       | 600591    |
| 355 / 66T for unalloyed steel                                 | 600595    |
| 355 / 96T for aluminum  | 600594    |

## OPTIONAL

Vice with quick release system for series cuts with constant diameter or size

Reference 1501128



1. Starting position:  
The quick release lever is on the right.



2. The material to be sawn is fixed with the spindle (one-time process).



3. After the cut, the quick release lever is placed on the left side.



4. The next workpiece is brought into the position to be sawed.



5. Turn the lever to the right and start the cutting process:  
next steps: 3 - 4 - 5.