

# DRYTECH® TCT MILLING SAW BLADES FOR METAL

## CUTTING - MILLING - SLOTTING - CUTTING OFF

### RANGE OF SAWBLADES

Ø [mm]	Kerf	Teeth	Reference
100	3,0	26	DTS100326
125	3,0	26	DTS125326
160	3,0	28	DTS160328
100	1,0	40	DTS10040TS
100	1,6	22	DTS10022S
100	2,5	26	DTS10026S
110	1,6	24	DTS11024S
110	1,6	36	DTS10036ST
125	1,6	28	DTS12528S
125	1,5	30	DTS12530ST
160	3,0	28	DTS16028S
100	1,8	30	DTS10030A
100	2,5	16	DTS10016A
100	3,0	16	DTS10016A1
110	1,8	30	DTS11030A
125	1,8	36	DTS12536A
125	3,0	16	DTS12516A
160	3,0	16	DTS16016A

#### Cutting Parameters

Aluminium $v_c = 320$ m/min	$f_z = 0,029$ mm
Steel $v_c = 125$ m/min	$f_z = 0,029$ mm
Inox $v_c = 125$ m/min	$f_z = 0,029$ mm

Drytech® offers an extraordinary range of carbide-tipped saw blades for a wide variety of applications. Our R&D department will be delighted to support you by customer-specific adaptations. By offering competent advice, we can produce special saw blades according to your requirements from saw blade diameter of 100 mm.

Standard bore design: 16H and 22H

If you need other dimensions, we can adapt them according to your requirements / drawings.

**Application:** materials made of stainless steel, mild steel and aluminum

#### Advantages:

- High resistance TCT saw blade
- Cost-effectiveness
- Excellent cutting surface
- Resharpenable
- for deep saw cuts, slotting or milling
- Variable pitch for aluminum cutting
- Anti – vibration for smooth cutting and higher blade life.

Recommend with radial feed and use of coolant!

Drytech® Milling saw blades are suitable for CNC machining center and automatic saws.

